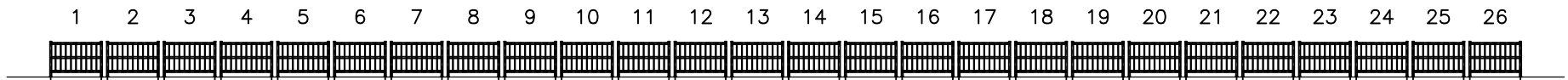



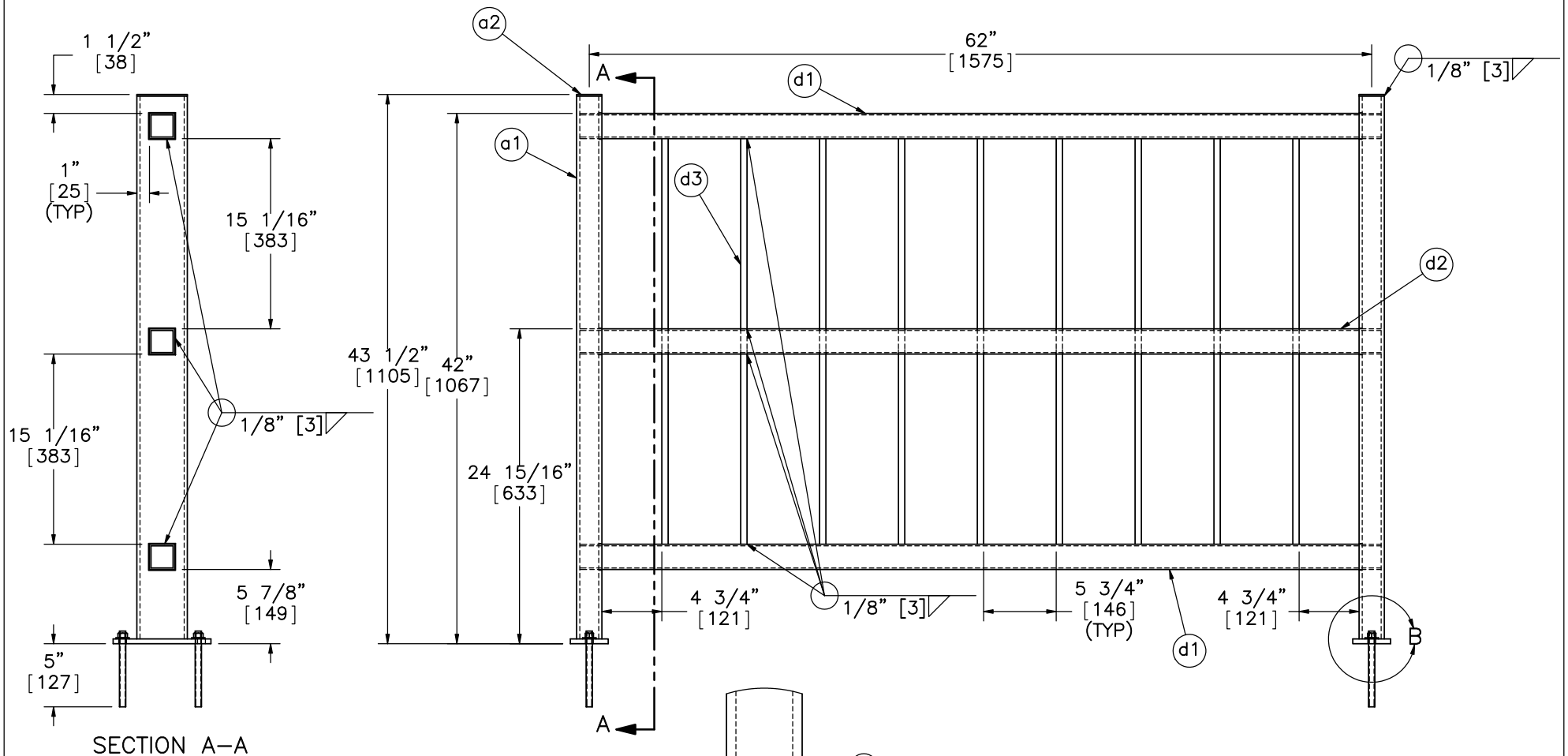
PLAN VIEW



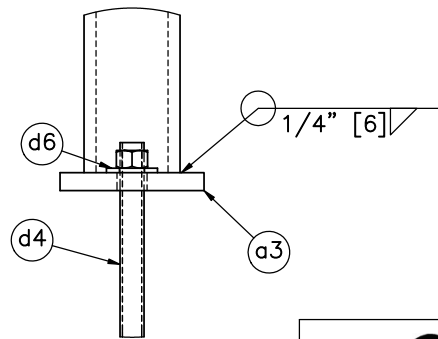
ELEVATION VIEW

- Notes: (1) Test shall be performed according to test designation no. 2-10 of MASH Channelizer criteria.  
 (2) Impact location is end on, with  $\varnothing$  of vehicle aligned with the  $\varnothing$  of system.

 Midwest Roadside Safety Facility	WI Pedestrian Rail (End On Test)		SHEET: 1 of 5
	Test Setup		DATE: 10/6/2014
DWG. NAME: WI Ped Rail_EndOn_R1	SCALE: 1:200 UNITS: in.[mm]	REV. BY:	SDB



SECTION A-A



DETAIL B  
SCALE 1 : 4

Notes: (1) All aluminum welds should follow the Aluminum Design Manual 2010 by using 5356 filler material.

(2) Alternate spindle assembly may be used by drilling holes into the top and bottom rails, increasing the spindle length to 35 7/8" [911], and inserting the spindles into the rails. The spindles are then welded to the upper, middle, and lower rails as shown. 1/2" [13] round spindles may be substituted for square spindles.



Midwest Roadside  
Safety Facility

WI Pedestrian Rail (End  
On Test)

Segment Details

DWG. NAME:  
WI Ped Rail\_EndOn\_R1

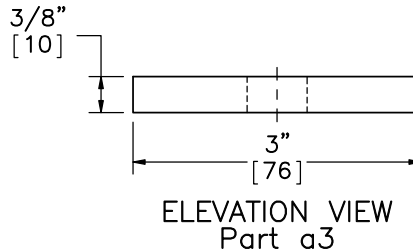
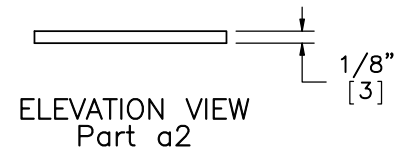
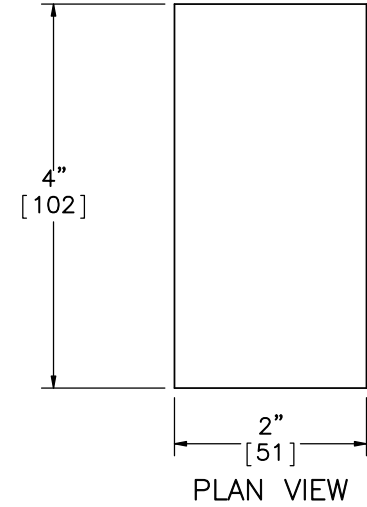
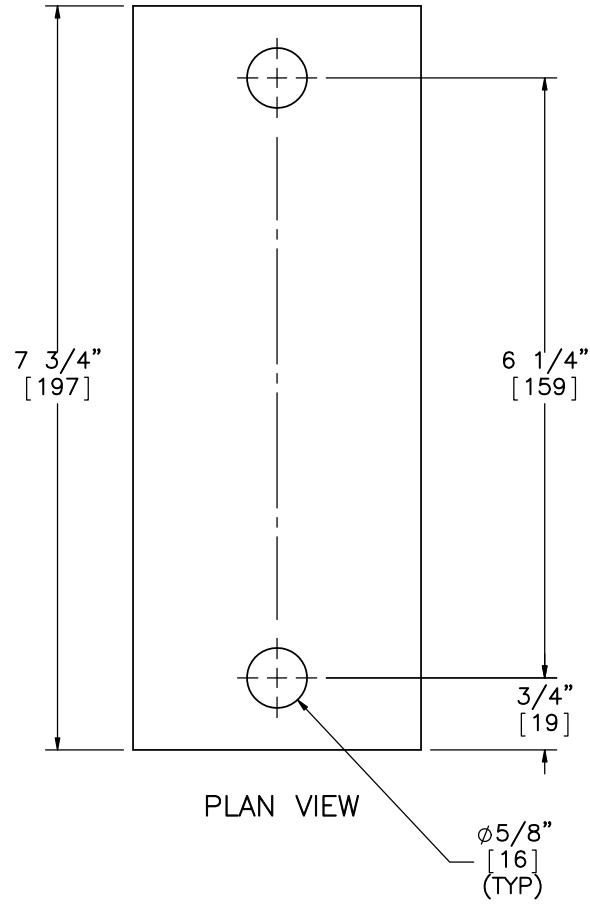
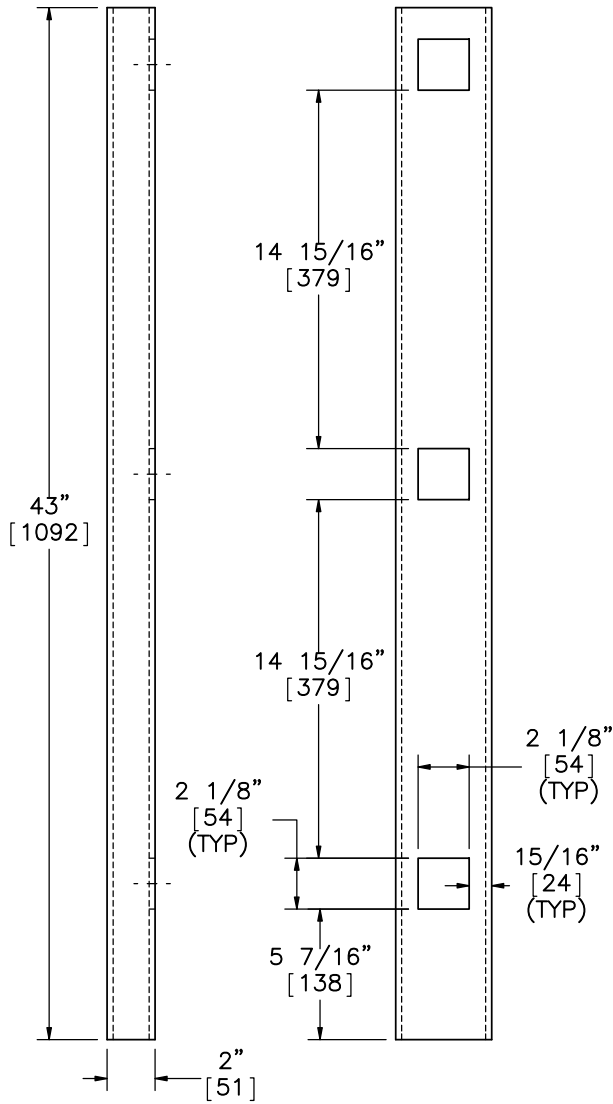
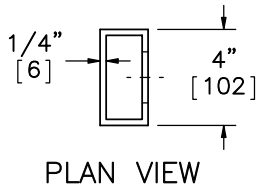
SCALE: 1:12  
UNITS: in.[mm]

SHEET:  
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DATE:  
10/6/2014

DRAWN BY:  
SDB

REV. BY:



Midwest Roadside Safety Facility

WI Pedestrian Rail (End On Test)

Component Details

DWG. NAME:  
WI Ped Rail\_EndOn\_R1

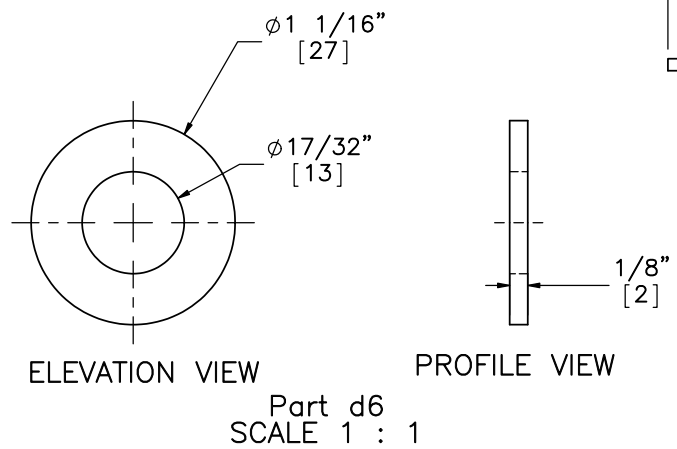
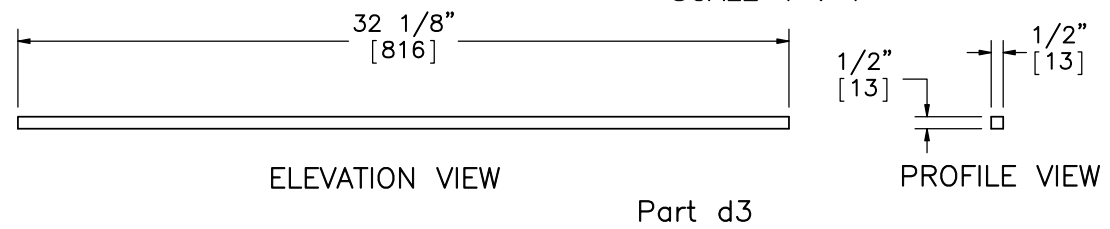
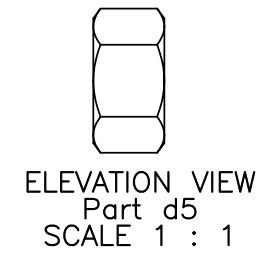
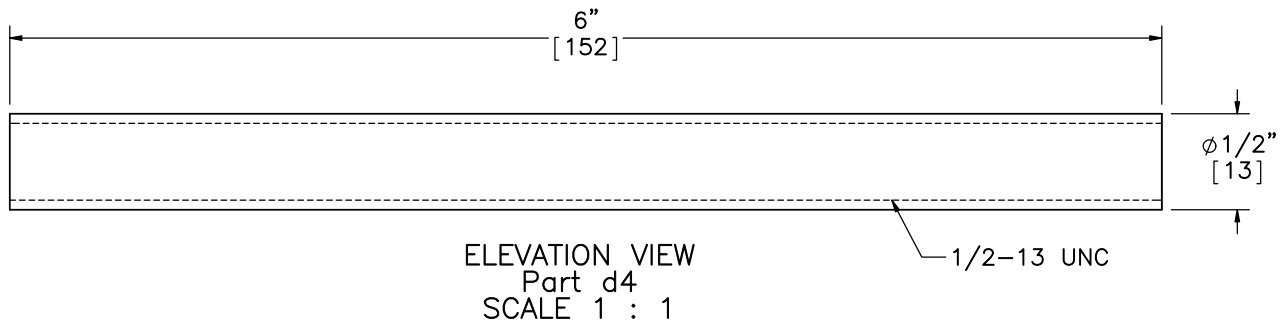
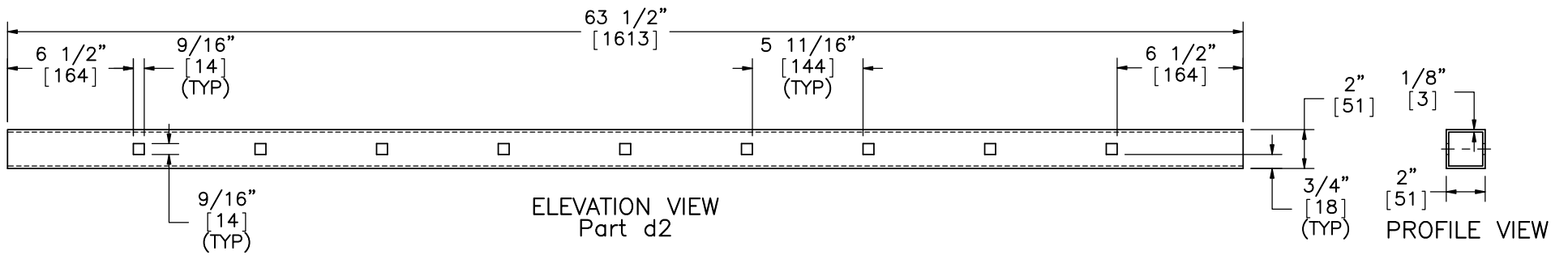
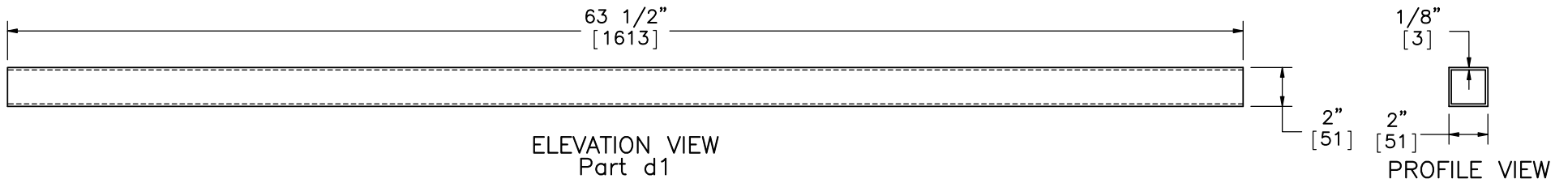
SCALE: 1:2  
UNITS: in.[mm]

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DATE:  
10/6/2014

DRAWN BY:  
SDB

REV. BY:



Midwest Roadside  
Safety Facility

WI Pedestrian Rail (End  
On Test)

Component Details

DWG. NAME.  
WI Ped Rail\_EndOn\_R1

SCALE: 1:8  
UNITS: in.[mm]

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DATE:  
10/6/2014

DRAWN BY:  
SDB

REV. BY:

Item No.	QTY.	Description	Material Spec
a1	52	2"x4"x1/4" [51x102x6] Aluminum Post, 43" [1092] long	6061-T6
a2	52	Aluminum Post Cap - 1/8" [3] Plate	6061-T6
a3	52	Aluminum Post Base	6061-T6
d1	52	2"x2"x1/8" [51x51x3] Aluminum Rail - 63 1/2" [1613] long	6061-T6
d2	26	2"x2"x1/8" [51x51x3] Aluminum Rail - 63 1/2" [1613] long with holes	6061-T6
d3	234	1/2"x1/2" [13x13] Square Aluminum Spindle - 32 1/8" [816] long	6061-T6
d4	104	1/2" [13] Dia. UNC, 6" [152] Long Threaded Rod	ASTM A193 Grade B7
d5	104	1/2" [13] Dia. Steel Nut	ASTM A194 Grade 8M Galv.
d6	104	1/2" [13] Dia. Steel SAE Flat Washer	ASTM F436 Type 1 Galv.
d7	-	Epoxy	Powers Fasteners AC100+ Gold Minimum bond strength = 1,450 psi [10.0 MPa]



Midwest Roadside  
Safety Facility

WI Pedestrian Rail (End  
On Test)

Bill of Materials

DWG. NAME.  
WI Ped Rail\_EndOn\_R1

SCALE: None  
UNITS: in.[mm]

SHEET:  
5 of 5

DATE:  
10/6/2014

DRAWN BY:  
SDB

REV. BY:

REV.	DATE OF ISSUE	Page	NATURE OF CHANGES	REVISED BY
R0	10/6/2014	–	Derived from WI Ped Rail_AW2–D_Bogie_R4. Adapted for full scale testing (End on Impact).	SDB
R1	10/7/2014	–	Document title changed.	JEK
		1	Overall length clarified. Notes 1 and 2 changed. General dimension changes.	
		2	Note 2 changed.	